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Sizing Air-Conditioning and Heating Equipment for Residential Buildings with ICF Walls

by Martha G. Van Geem, John Gajda, and Bruce Wilcox

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ABSTRACT

Insulating concrete forming systems (ICF) are used to build energy-efficient structural concrete walls. ICFs are panels, planks, or hollow blocks usually made of expanded polystyrene (EPS) or extruded expanded polystyrene (XPS) insulation. The ICFs are erected at the job site and filled with portland cement concrete to form walls. The walls uniquely combine the thermal mass of the concrete with the high thermal resistance of insulated sides to provide an energy efficient system in any climate.

This publication guides ICF users through *Manual J Residential Load Calculation*, a publication of the Air Conditioning Contractors of America. Manual J is the most widely used method of sizing HVAC equipment for residences. Manual J uses Heat Transfer Multipliers (HTMs) to calculate heating and cooling loads. The HTM for a wall is the amount of heat that flows through one square foot of wall at a given temperature difference.

This publication provides HTMs for heating and cooling for ICF walls so Manual J procedures can be used for these systems. For climates with medium and high daily temperature ranges as defined by Manual J, HTMs (cooling) for ICF walls are significantly less than those currently in Manual J for masonry walls. However, the design cooling load is dominated by the heat gain through windows rather than walls. Simplified worksheets are provided with step-by-step examples of Manual J cooling load calculations for homes with ICF walls.

This publication also provides more general guidelines or rules of thumb in response to current practice. Many air-conditioning systems in residences are sized using rules of thumb based on square feet of floor area. These methods are crude because they neglect building geometry and orientation; the insulating capabilities of the walls, windows, and roofs in the building envelope; and numerous other building features. Nevertheless, cooling factors for use with such rules of thumb are also provided in this publication. Recommended reductions in cooling loads for homes with ICF walls compared to frame walls range from 1 to 23% depending on the climate.

Typical HTM values for ICF walls for designing heating equipment are also provided. Manual J and standard industry practice make no allowance for mass effects when sizing heating systems.

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A1. Example of Total Thermal Resistance

Sizing Air-Conditioning and Heating Equipment for Residential Buildings with ICF Walls

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1. ICF SYSTEMS

Insulating concrete forming systems (ICF) filled with concrete are used as walls in residences, including basements, up to three stories. ICFs are available from more than 20 manufacturers and their use in the United States and Canada is growing. The Portland Cement Association has helpful information on selecting and using ICFs. Compared to conventional frame construction, ICF walls are more durable, stronger, quieter, and more resistant to natural disasters.

The features of ICF systems vary between manufacturers, but fall into eight general categories.^{(1)**} The systems are differentiated by the type of insulation unit, the shape of the cavity, and the method of connecting the two sides of insulation.

Units are generally divided into panels, planks, and blocks, as shown in Fig.1. Panels can be as large as 4 ft high by 8 ft wide. Planks are generally 8 ft wide and 8 to 12 inches high. Block systems have edges with teeth or tongue and groove so they interlock.

Three basic cavity shapes are flat, grid, or post-and-beam as shown in Fig. 2. Walls with flat panels have concrete of a uniform thickness. Thermal properties of these walls can be calculated. Grid or post-and-beam walls have concrete and insulation that varies in thickness. A grid system resembles a waffle or screen with interconnecting vertical and horizontal concrete sections. A "waffle" grid system has thin layers of concrete between the vertical and horizontal members. A "screen" grid system, shown in Fig. 3, has foam insulation between the vertical and horizontal member. A post-and-beam system has concrete sections spaced at greater distances than the grid system. Thermal properties of grid and post-and-beam walls are more complex to calculate than flat systems and thermal testing is recommended.

The third major difference between ICF systems is the type of connector between the inside and outside panel. Figure 4 shows panels with connectors of steel or plastic ties, or a foam insulation web. Plastic ties are less conductive than steel and allow for a more optimal use of the insulation. Systems with insulation ties resemble conventional concrete block, with the block material being insulation rather than concrete.

Although dimensions vary, the two insulation layers in ICF walls are each generally 2-in. thick and the concrete is 4- to 6-in. thick.

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^{**}Numbers in parentheses refer to references.

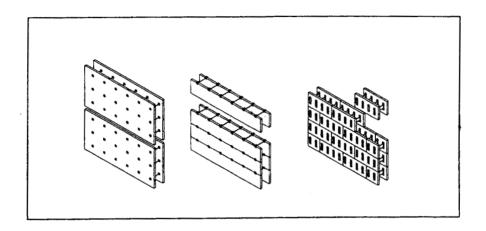


Fig. 1 Panel, Plank, and Block Systems

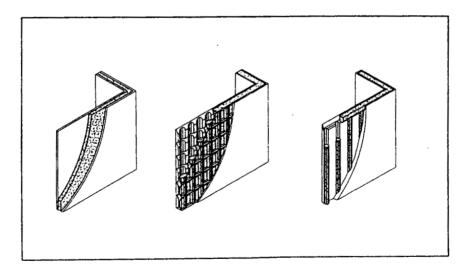


Fig. 2 Flat, Grid, and Post-and-Beam Systems

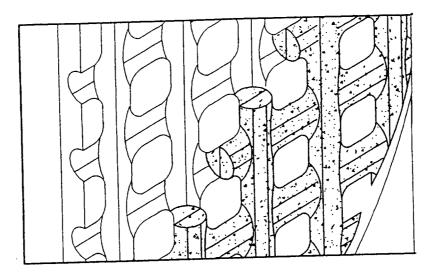


Fig. 3 Cutaway View of a "Screen" Grid System

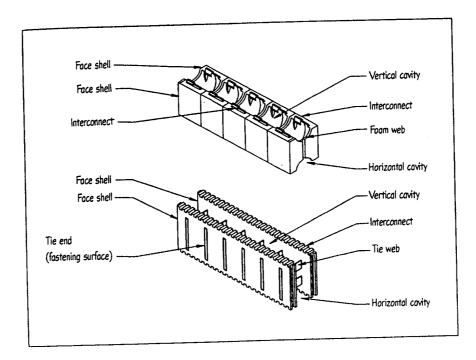


Fig. 4 Parts of ICF Units

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2. SIZING AIR-CONDITIONING EQUIPMENT USING MANUAL J

This section guides ICF users through the cooling load portion of *Residential Load Calculation Manual J*,⁽²⁾ a publication of the Air Conditioning Contractors of America. Manual J is the most widely used method of sizing HVAC equipment for residences. Manual J Sections IV, V, VI, and VII are used to size air-conditioning equipment of residences. "Section IV - Heat Gain of a Structure" outlines basic assumptions for designing air-conditioning equipment. "Section V - Heat Gain Calculations" provides stepby-step procedures for design. "Section VI - Example Problem: Heat Gain Calculations" is a detailed example. "Section VII - Basic Principles" describes the assumptions embedded in Manual J calculation procedures.

This section provides Heat Transfer Multipliers (HTMs) for cooling design for ICF walls, instructions for performing cooling load calculations, and examples.

HEAT TRANSFER MULTIPLIERS (HTMs) AND EQUIVALENT TEMPERATURE DIFFERENCES (ETDs) FOR ICF WALLS

Manual $J^{(2)}$ uses Heat Transfer Multipliers (HTMs) to calculate heating and cooling loads. The HTM for a wall is the amount of heat that flows through one square foot of wall at a given temperature difference. For cooling, the HTM is equal to the component thermal transmittance (U-factor) times the summer equivalent temperature difference (ETD).

(Eq. 1)

where:

- HTM = Heat transfer multiplier; heat flow through one sq ft of a wall at a given temperature difference, Btu/hr·ft²
- ETD = Equivalent temperature difference (summer), °F
- U = Thermal transmittance of component, $Btu/hr \cdot ft^{2,\circ}F$

Manual J, Figure 7-4 provides ETDs for two types of exterior walls, "frame and veneer on frame" and "masonry walls, 8-in. block or brick." ETDs for ICF walls have been calculated by Wilcox⁽³⁾ and are presented in Table 1. The ETD and HTM are dependent on climate and, in particular, the design temperature difference and daily temperature range. Climate data are listed for the United States and Canadian locations in Table 1 of Manual J. The "Summer - $2^{1}/_{2}$ % design db" is the summer design temperature that is exceeded only $2^{-1}/_{2}$ % of the summer hours. The design temperature difference is this summer design temperature less the indoor thermostat set point for summer, recommended to be 75°F. For example, for Chicago, the design temperature difference is:

 $89^{\circ}F$ (design temp.) - $75^{\circ}F$ (summer set point) = $14^{\circ}F$.

The summer daily ranges are also listed in Table 1 of Manual J. Although actual values are listed, all that is needed is whether the climate is "L" for low, "M" for medium, or "H" for high. Using Table 1 of Manual J, the daily range for Chicago is medium (M).

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Design Temperature Difference, °F	Ŧ	10		15			20		0	25	30	35
Daily Temperature Range		Z	_	W	н	-	W	H	×	т	Ŧ	Ŧ
ICF Wall	6.5	3.1	15.3	7.1	3.1	20.3	9.1	6.2	14.5	5.7	13.5	26.3
Masonry Walls, 8-in. block or brick	10.3	6.3	15.3	11.3	6.3	20.3	16.3	11.3	21.3	16.3	21.3	26.3
Frame and Veneer-on-frame Walls	17.6	13.6	22.6	18.6	13.6 2	27.6	23.6	18.6	28.6	23.6	28.6	33.6

Table 1 - Equivalent Temperature Differences (ETDs) for Exterior Walls

Table 2 - Heat Transfer Multipliers (HTMs) for Cooling for ICF Walls (an addition to Table 4 of Manual J)

M L M H L M H M M H M M M M M M M M M M M M M M M M M M M	No. 14 - Insu	No. 14 - Insulated Concrete Form (ICF) Walls		10		15			20		25	5	30	35	n
HTM (Btuh per sq. ft.) 0.5 0.2 1.1 0.5 0.2 1.5 0.7 0.5 1.1 0.4 0.2 0.9 0.4 0.2 1.2 0.5 0.4 0.9 0.4 0.2 0.9 0.4 0.2 1.2 0.5 0.4 0.9 0.4 0.2 0.4 0.2 1.1 0.5 0.4 0.9 0.4 0.2 0.4 0.2 1.1 0.5 0.4 0.8 0.4 0.2 1.1 0.2 1.1 0.5 0.4 0.8 0.3 0.1 0.7 0.3 0.1 0.5 0.3 0.8 0.3 0.1 0.6 0.3 0.1 0.9 0.4 0.3 0.7	Finished - At	nove Grade	-	W	-	W	H	_	M	I	V	н	н	н	
0.5 0.2 1.1 0.5 0.2 1.1 0.5 0.2 0.3 1.1 0.5 1.1 0.5 1.1 0.5 1.1 0.5 1.1 0.5 1.1 0.3 <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th>HTM (</th> <th>Btuh per</th> <th>sq. ft.)</th> <th></th> <th></th> <th></th> <th></th> <th></th>								HTM (Btuh per	sq. ft.)					
0.4 0.2 0.9 0.4 0.2 1.2 0.5 0.4 0.9 0.4 0.2 0.9 0.4 0.2 1.2 0.5 0.4 0.9 0.4 0.2 0.9 0.4 0.2 1.2 0.5 0.4 0.8 0.4 0.2 0.4 0.2 1.1 0.5 0.4 0.8 0.3 0.1 0.7 0.3 0.1 0.3 0.1 0.8 0.3 0.1 0.7 0.3 0.1 0.5 0.3 0.7 0.3 0.1 0.6 0.3 0.1 0.6 0.3 0.7	I. ICF We	ull with R-12 Insulation	0.5	0.2	1.1	0.5	0.2	1.5	0.7	0.5	1.1	0.4	1.0	1.9	.074
0.4 0.2 0.9 0.4 0.2 1.2 0.5 0.4 0.8 0.4 0.2 0.8 0.4 0.2 1.1 0.5 0.3 0.8 0.4 0.2 0.8 0.4 0.2 1.1 0.5 0.3 0.8 0.3 0.1 0.7 0.3 0.1 0.3 0.1 0.8 0.3 0.1 0.7 0.3 0.1 0.9 0.4 0.3 0.7 0.3 0.1 0.6 0.3 0.1 0.6 0.3 0.7	J. ICF We	all with R-15 Insulation	0.4	0.2	0.9	0.4	0.2	1.2	0.5	0.4	0.9	0.3	8.0	1.6	.060
0.4 0.2 0.8 0.4 0.2 1.1 0.5 0.3 0.8 0.3 0.1 0.7 0.3 0.1 0.7 0.3 0.1 0.3 0.7 0.3 0.1 0.7 0.3 0.1 0.9 0.4 0.3 0.7 0.3 0.1 0.6 0.3 0.1 0.9 0.4 0.3 0.7	K ICF W	all with R-16 Insulation	0.4	0.2	0.9	0.4	0.2	1.2	0.5	0.4	0.8	0.3	8.0	1.5	.057
0.3 0.1 0.7 0.3 0.1 0.4 0.3 0.7 0.3 0.1 0.6 0.3 0.1 0.9 0.4 0.3 0.7	L. ICF W	all with R-17 Insulation	0.4	0.2	0.8	0.4	0.2	1.1	0.5	0.3	0.8	0.3	0.7	1.4	.054
0.3 0.1 0.6 0.3 0.1 0.9 0.4 0.3 0.6	M. ICF W	all with R-20 Insulation	0.3	0.1	0.7	0.3	0.1	0.9	0.4	0.3	0.7	0.3	9.0	1.2	.046
	N. ICF W	all with R-22 Insulation	0.3	0.1	0.6	0.3	0.1	0.9	0.4	0.3	9.0	0.2	0.6	1.1	.042

Note: Values include interior and exterior finishes and are for flat panel systems with no metal ties. For systems with irregular shapes or metal form ties connecting the interior and exterior insulation layers, use U-factors from Appendix A or product manufacturer to calculate the HTM (HTM = ETD x U-factor).

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Using the preceding Table 1 and rounding the design temperature difference from 14 to 15, the ETD for an ICF wall is 7.1°F. Note that the ETD for a frame wall in Chicago is 18.6°F and the ETD for a masonry block wall in Chicago is 11.3°F. Since the heat gain through a sq ft of wall in the summer (HTM) is the product of the ETD and the wall U-factor, the ICF wall allows less heat gain into the residence during design conditions than other wall types with the same U-factor.

A discussion of U-factors for ICF walls is provided in Appendix A.

The HTM for any wall is the ETD from Table 1 multiplied by the U-factor. Typical HTM values for ICF walls are presented in Table 2. The values for ICF walls in Table 2 are consistent with values in Table 4 of Manual J. Values for ICF walls in Table 2 are for flat panel systems with no metal ties. For systems with irregular shaped insulation or metal form ties connecting the interior and exterior insulation layers, use U-factors determined in accordance with Appendix A to calculate the HTM. All Manual J cooling HTMs include the effects of thermal mass and solar radiation (see footnote 5 to Manual J, Table 4.)

INSTRUCTIONS AND WORKSHEETS FOR COOLING LOAD CALCULATIONS

The cooling load for a residential building can be calculated using "Worksheet B1 -Simplified Worksheet to Determine the Cooling Load of a Residential Building using Manual J," located in Appendix B. This worksheet includes 16 steps and incorporates procedures in Sections V and VI of Manual J. For ease of performing multiple calculations, the worksheet can be implemented in a spreadsheet. Note that the letters that appear in parentheses in the steps refer to Worksheet B1.

These procedures are for determining cooling loads of conventional houses with glass area approximately 10 to 25% of the floor area. Determining loads for solariums, atriums or liberal use of glass requires a more detailed calculation. The design does not incorporate unusual loads such as a large number of plants, a hot tub, or entertaining large groups of people.

Step 1 Design Conditions

Indoor design conditions are specified by the designer. Indoor design conditions of 75°F and 50 or 55% relative humidity are recommended in Manual J. Outdoor design conditions are from Table 1 of Manual J.

Step 2 Building Description

Information required to complete Step 2 is determined from architectural drawings or is specified in the design. The building area and perimeter are determined from the plan dimensions of the building. Forced ventilation into the conditioned space is outdoor air that is mechanically introduced into the conditioned space through heating and cooling equipment (such as air-to-air heat exchangers).

Step 3 Windows, Skylights, and Glass Doors

The window orientation and description are used to determine the window HTM from Tables 3A through 3F of Manual J. The number of panes of glass, type of glass, and shading are required. The total heat gain through windows (K) is the sum of the individual window areas multiplied by their HTM.

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Step 4 Non-Glass Doors

The type and area of non-glass doors are used to determine the door HTM from Manual J, Table 4, Section Nos. 10 or 11. The total heat gain through non-glass doors (M) is the sum of the individual door areas multiplied by their HTM. The window portion of doors is included in Step 3 as windows.

Step 5 Above Grade Exterior Walls

The wall construction is used to determine the wall HTM from Table 2 of this report for ICF walls or Manual J, Table 4, Sections 12 and 14 for other exterior walls. Either the wall components or the wall U-factor can be used to determine the HTM. The total heat gain through walls (P) is the sum of the individual wall areas multiplied by their HTM.

Step 6 Partition Walls between Conditioned and Unconditioned Spaces

Partition walls between conditioned and unconditioned spaces are those that separate the spaces that are heated or cooled from those that are enclosed but not heated or cooled, such as garages or scuttle attics. The wall construction is used to determine the wall HTM from Manual J, Table 4, Section 13. The total heat gain through partition walls (Q) is the sum of the individual wall areas multiplied by their HTM.

Step 7 Ceilings Below Exterior or Unconditioned Spaces

The ceiling / roof construction is used to determine the ceiling HTM from Manual J, Table 4, Sections 16, 17, or 18. The total heat gain through the ceiling (R) is the ceiling area multiplied by its HTM.

Step 8 Floors Above Exterior or Unconditioned Spaces

The construction of floors separating conditioned space from the outdoors (exterior) or unconditioned spaces (unheated basements or crawl spaces) is used to determine the floor HTM from Manual J, Table 4, Sections 19 through 23. The total heat gain through the floor (S) is floor area multiplied by its HTM.

Step 9 Air Infiltration (Sensible)

The sensible heat gain due to infiltration in summer is calculated assuming the infiltration rate is known. An infiltration rate of 0.35 air changes per hour (ACH) is commonly assumed for tight houses, and is the recommended value for ICF homes. Although typical ICF walls are highly resistant to air infiltration, they make up less than 20% of the total area exposed to outdoors for a typical single-family detached house. Infiltration through windows, ceilings, and joints also contribute to the whole house infiltration. Infiltration rates determined from blower door tests⁽⁴⁾ or tracer gas methods⁽⁵⁾ may be used in lieu of 0.35 ACH.

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The air infiltration rate in cubic ft per minute (cfm) (W) is equal to the infiltration rate multiplied by the volume of conditioned air. Note that this is the total volume of conditioned space above grade. If a conditioned basement is located so that one-half is above grade and one-half is below grade, only the above grade portion is included in the calculation.

The sensible cooling load due to infiltration (X) is determined from the air infiltration rate (W) and the design temperature difference (D).

Step 10 People and Appliances

The heat gain due to people is assumed to be 300 Btuh per person. The number of people is assumed to be twice the number of bedrooms. The heat gain due to kitchen and other household appliances is assumed to be 1200 Btuh.

Step 11 Partial Heat Gain

The partial heat gain is the heat gain from the building envelope, air infiltration, people, and appliances; and is the sum of the values calculated in Steps 3 through 11.

Step 12 Cooling Ducts in Unconditioned Spaces

Additional heat gain to the HVAC system occurs when cooling ducts are located in unconditioned spaces. To calculate this heat gain, estimate the percentage of ducts in unconditioned spaces, and use the appropriate duct gain multiplier from Manual J, Table 7B "Duct Gain Multipliers". The heat gain due to cooling ducts in unconditioned spaces (dd) is a function of the duct gain multiplier and the partial heat gain calculated in Step 11.

Step 13 Total Sensible Heat Gain

The total sensible heat gain is the partial heat gain calculated in Step 11 plus the heat gain due to ducts in unconditioned spaces calculated in Step 12.

Step 14 Sensible Equipment Sizing Load

The sensible ventilation load (ff) is the sensible heat gain associated with forced ventilation specified in Step 2. The total sensible load for the structure (gg) is the sum of the total sensible heat gain from Step 13 plus the sensible ventilation load.

If the cooling equipment is sized to limit the deviation from the indoor design temperature to 3°F or less and the outdoor design temperature is 95°F, the rating and temperature swing multiplier (RSM) is assumed to be 1.0. If not, use Manual J, Table 6 to determine the appropriate RSM. The sensible equipment sizing load (ii) is equal to the sensible load for the structure multiplied by the RSM.

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Step 15 Latent Equipment Sizing

The latent ventilation load (kk) is the latent heat gain associated with forced ventilation specified in Step 2. The latent internal load (mm) is assumed to be 230 Btuh per person. The latent infiltration load (oo) is determined from the infiltration load previously determined in Step 9. The latent equipment sizing load is the sum of the three latent loads: ventilation, internal, and infiltration.

Step 16 Summary

The total cooling load is the sum of the sensible equipment sizing load (ii) determined in Step 14 and the latent equipment sizing load (pp) determined in Step 15.

A separate worksheet is provided for use with Worksheet B1 when windows are shaded by overhangs. Instructions are self-explanatory for "Worksheet B2 - Simplified Worksheet to Determine Heat Gain Through Partially Shaded Windows of a Residential Building using Manual J," located in Appendix B.

COOLING LOAD CALCULATION EXAMPLES

Example No. 1 — Ranch House:

Problem: Determine the cooling load for a 3-bedroom, 30 by 50 ft (1500 sq ft) ranch house constructed of 10-ft high ICF walls with R16 insulation. The house, located in Chicago, has slab-on-grade construction with R10 perimeter insulation, a wood frame attic with R-38 insulation above the ceiling, a light-colored roof, and two solid wood exterior doors with metal storm doors. There are 50 sq ft of windows on each cardinal orientation (N, S, E, and W), each with double-pane low-e glass and no interior blinds. The windows facing south are 5 ft high, and shaded by a 2 ft overhang located 2 ft above the top of the window. The ducts are located above the insulation in the attic and have R6 insulation. Makeup air of 70 cubic ft per minute is mechanically supplied to the home.

Solution: Table 3 is completed Worksheets B1 and B2 with values for Example 1. The sensible equipment sizing load (ii) is 16,600 Btuh and the latent equipment sizing load (pp) is 4700 Btuh, for a total cooling load of 21,300 Btuh. This example shows that the heat gain through windows, 51% of the total sensible load, dominates the cooling design load. The heat gain through the ICF wall is 3% of the total sensible load.

TABLE 3 - Cooling Load Example No. 1

WORKSHEET B1 – Simplified Worksheet to Determine the Cooling Load of a Residential Building using Manual J

Buildir	ng Name:	<u>Example I - Ranc</u>	h House	_ Prepared b	y: <u>John Gajd</u>	a
Buildir	ng City & Si	tate: _Chicago, IL		Da	te: <u>August 1</u> ,	1997
STEP 1	- DESIGN CO	ONDITIONS				
	Indoor Des	ign Condition:	<u>75</u> °I <u>55</u> %	F (A) {75 6 RH {50	°F RECOMMENDEL OR 55% RH RECO) MMENDED}
	Outdoor De	esign Condition:	74 31	°F dry bulb (B) °F wet bulb Grains Differer Daily Range (L	nce at RH (C)	{FROM TABLE 1 OF MANUAL J}
	Allowable '	Temperature Varia	tion <u>3</u>	_°F (3°F OR 4.5	F RECOMMENDED)]
	Design Ter	nperature Differen	ce (D = B -			F OR DOWN 1°F)
				(Actually 14, but	t round to 15)	
STEP 2	- BUILDING [DESCRIPTION				
	Building D	escription <u>30 ft</u>	by 50 ft Ra	anch – I Story	, Slab-on-Grad	le
	Building Pe	erimeter 160	_ ft	Building A	rea, in plan (E)	ft ²
	Ceiling Hei	ight (F) <u>10</u> ft				
	Total Abov	e-Grade Exterior V	Vindow, W	all and Door Ar	ea (G) 1600	ft ²
	Forced Ven	itilation into Condi	tioned Spac	ce (H)70	cfm	
	Roof Color	(Light(Ligh	it or Dark)			
STEP 3:	WINDOWS,	SKYLIGHTS, AND GL	ASS DOORS	USE TABLES 3A	THROUGH 3F OF	MANUAL J}
Γ	Orientation	Descripti	on	Area, ft ²	HTM	Area × HTM
	East	Double Pane, Lov		50	63	3150
	West	drapes or blinds overhang	, and no	50	63	3150
	North South	See worksheet A	22	50 50	18	900
F	000111	OLE WORKSHEET /	<u> </u>			

Note: If windows are partially shaded by overhangs, use calculations in Worksheet B2

.

Total (J)

200

8393

Total (K)

STEP 4: NON-GLASS DOORS {USE TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
Solid Wood with Metal Storm	10F 10F	22.5 22.5	6 6	135 135
	Total (L)	45	Total (M)	270

STEP 5: ABOVE GRADE EXTERIOR WALLS {USE TABLE 2 OF THIS REPORT OR TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
R-16 ICF Wall	14K	1355	0.4	542
	Total (N)	1355	Total (P)	542

Note: (N) <u>1355</u> must be equal to (G - J - L) <u>1600 - 45 - 200 = 1355</u> (YES)

STEP 6: PARTITION WALLS BETWEEN CONDITIONED AND UNCONDITIONED SPACES {USE TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
	Partition Wall Area	0	Total (Q)	0

STEP 7: CEILINGS BELOW EXTERIOR OR UNCONDITIONED SPACES {USE TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
R-38 under a vented attic and a Light Roof	1614	1500	0.8	1200
and a crym room	Ceiling Area	1500	Total (R)	1200

STEP 8: FLOORS ABOVE EXTERIOR OR UNCONDITIONED SPACES {USE TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
Slab-on-Grade	21 - 23	1500	0	0
· · · · · · · · · · · · · · · · · · ·				
	Floor Area	1500	Total (S)	0

STEP 9: AIR INFILTRATION (SENSIBLE)

Total Floor Area of Conditioned Space ($\mathbf{T} = \mathbf{E} * No. Stories$)_____ft²

Summer Air Changes per Hour (U) 0.35 AC/hr (0.35 AIR CHANGES RECOMMENDED)

Total <u>Above Grade</u> Volume of Conditioned Space ($\mathbf{V} = \mathbf{F} * \mathbf{T}$) ______ 15,000 _____ ft³

Air Infiltration (W = 0.0167 * U * V) $\frac{87.7}{2}$ cfm

Summer Infiltration (X = 1.1 * D * W) ______ Btuh

STEP 10: PEOPLE AND APPLIANCES

Building Occupants (Y) _____6 (TYPICALLY TWICE THE NUMBER OF BEDROOMS)

Heat Load (Z = Y * 300 + 1200) ______ Btuh

STEP 11: PARTIAL HEAT GAIN

Partial Heat Gain (aa = K + M + P + Q + R + S + X + Z) _____ 14,852 Btuh

STEP 12: COOLING DUCTS IN UNCONDITIONED SPACES

Are Cooling Ducts located in Unconditioned Spaces (Yes or No)? $__{Y \in S}$

If <u>YES</u> then:

Estimate Percentage of Ducts in Unconditioned Spaces (**bb**) 100 % (All Ducts in Attic) Duct Gain Multiplier (**cc**) 0.10 [USE TABLE 7B OF MANUAL J]

Duct Gain (dd = bb / 100 * aa * cc) _____ 1485 _____ Btuh

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STEP 13: TOTAL SENSIBLE HEAT GAIN

Total Sensible Heat Gain (ee = aa + dd) ______Btuh

STEP 14: SENSIBLE EQUIPMENT SIZING LOAD

Sensible Ventilation Load ($\mathbf{ff} = \mathbf{1.1} * \mathbf{D} * \mathbf{H}$) ________ Here $\mathbf{I155}$ Btuh Total Sensible Load for Structure ($\mathbf{gg} = \mathbf{ee} + \mathbf{ff}$) ________ Btuh Rating and Temperature Swing Multiplier (\mathbf{hh}) _______ O.95 ____ RSM (Use TABLE 6 OF MANUAL J) Sensible Equipment Sizing Load ($\mathbf{ii} = \mathbf{gg} * \mathbf{hh}$) _______ Here $\mathbf{I6,617}$ Btuh

STEP 15: LATENT EQUIPMENT SIZING LOAD

Latent Ventilation Load ($\mathbf{kk} = 0.68 * C * H$) ______ Btuh

Latent Internal Loads (mm = 230 * Y) _____ Btuh

Latent Infiltration Load ($\mathbf{oo} = 0.68 * C * W$) _____849 ____Btuh

Latent Equipment Sizing Load (pp = kk + mm + oo) _____4705 ___ Btuh

STEP 16: SUMMARY

Sensible Cooling (ii) 16,617 Btuh Latent Cooling (pp) 4705 Btuh

Total Cooling Load (ii + pp) _____21,322 ____ Btuh

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WORKSHEET B2 – Simplified Worksheet to Determine Heat Gain Through Partially Shaded Windows of a Residential Building using Manual J

Building Name: Example 1 - Ranch House Prepared by: John Gajda Building City & State: Chicago, IL Date: August 1, 1997
STEP 1 - DESIGN CONDITIONS
Indoor Design Condition: $75 \text{ °F }(\mathbf{A})$ {75 °F RECOMMENDED}
Outdoor Design Condition: $\frac{89}{M}$ °F dry bulb (B) Daily Range (L, M, H)
Design Temperature Difference ($\mathbf{C} = \mathbf{B} - \mathbf{A}$) $[5 \circ \mathbf{F}] \{CAN ROUND UP 3 \circ \mathbf{F} \circ \mathbf{F} OR DOWN 1 \circ \mathbf{F}\}$
STEP 2 - SHADING MULTIPLIERS
Degrees North Latitute of Building 42 {USE TABLE 1 OF MANUAL J}
Shade Line Multipliers {USE TABLE 8 OF MANUAL J} :
East and West (D_1) <u>Not applicable</u>
Southeast and Southwest (D_2) <u>Not applicable</u>
South (D_3) 2.38 (extrapolated between 2.6 and 2.05)

STEP 3 - DESCRIPTIONS OF OVERHANGS AND PARTIALLY SHADED WINDOWS

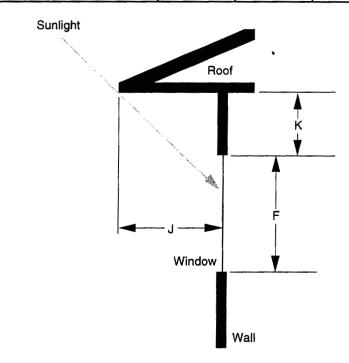
	Window						
Window Description	No. 1	No. 2	No. 3	No. 4	No. 5		
Glass Type	Clear						
No. Panes	Double						
Glass Coating	Low-e	NOTE: Window assumed to be 10 ft wide					
Direction Faces	South	$h_{11} \in f_{11} + h_{21} (f \cap f_{22} = f_{21}) $					
Window width (E), in.	120						
Window Height (F), in.	60						
Heat Load of Window (if Shading is not Present) (G)	31						
Heat Load of Identical North Facing Window (H)	18						

Notes 1. It is recommended that values from Manual J - Table 3A are used.
Windows facing Northeast, North, and Northwest never receive direct sunlight and therefore are not shaded (no calculation is needed).

WORKSHEET B2 (cont) – Simplified Worksheet to Determine Heat Gain Through Partially Shaded Windows of a Residential Building using Manual J

STEP 4 - DESCRIPTIONS OF OVERHANGS ABOVE PARTIALLY SHADED WINDOWS

	Window				
Overhang Description	No. 1	No. 2	No. 3	No. 4	No. 5
Overhang Distance (J), in.	24				
Window to Overhang (K), in.	24				



STEP 5 - HEAT GAIN FROM PARTIALLY SHADED WINDOWS

	Window				
	No. 1	No. 2	No. 3	No. 4	No. 5
Shading Distance $(M = D * J)$	57				
Shaded Height $(\mathbf{P} = \mathbf{M} - \mathbf{K})$	33				
Unshaded Height $(\mathbf{Q} = \mathbf{F} - \mathbf{P})$	27				
Shaded Area ($S = E * P / 144$)	27.5				
Unshaded Area ($T = E * Q / 144$)	27.5				
Total Heat Gain $(S^*H + G^*T)$	1193				

Example No. 2 — Custom House:

Problem: Determine the cooling load for a 5-bedroom, two-story house measuring 25 by 60 ft in plan and constructed of 10-ft high ICF walls with R16 insulation. The house, located in Dallas, has a basement with one-half the height located below grade, a cathedral ceiling (45° pitch roof) with R-30 insulation, a dark-colored roof, and three solid wood exterior doors. There are 200 sq ft of windows on each cardinal orientation (N, S, E, and W), each with double-pane low-e tinted glass and interior blinds. A north-facing skylight at 45° inclination also has double-pane low-e tinted glass. The HVAC ducts are located within the conditioned space. Makeup air of 130 cubic ft per minute is mechanically supplied to the home.

Solution: Table 4 is a completed Worksheet B1 with values for Example 2. The sensible equipment sizing load (ii) is 39,500 Btuh and the latent equipment sizing load (pp) is 8710 Btuh, for a total cooling load of 48,200 Btuh. This example shows that the heat gain through windows, 46% of the total sensible load, dominates the cooling design load. The heat gain through the ICF wall is 3% of the total sensible load.

TABLE 4 - Cooling Load Example No. 2

WORKSHEET B1 – Simplified Worksheet to Determine the Cooling Load of a Residential Building Manual J

Building Name: <u>Example 2 - Cust</u>	om House Prepar	ed by: <u>John Gajda</u>	
Building City & State: Dallas, TX		Date: August 2, 19	97
STEP 1 - DESIGN CONDITIONS			
Indoor Design Condition:	<u>75</u> °F (A) <u>50</u> % RH	{75°F RECOMMENDED} {50 OR 55% RH RECOMM	IENDED}
Outdoor Design Condition:			{FROM TABLE 1 OF MANUAL J}
Allowable Temperature Varia	ation <u>3</u> °F (3°F 01	R 4.5°F RECOMMENDED}	
Design Temperature Differen	$nce (\mathbf{D} = \mathbf{B} - \mathbf{A}) \underline{25}^{\circ}$	F (CAN ROUND UP 3°F O	PR DOWN 1°F]
STEP 2 - BUILDING DESCRIPTION Building Description 25 ft	by 60 ft Custom Hom	ne - 2 Stories with Fi	nished Basement
Building Perimeter Ceiling Height (F) ft	_ ft Buildir	ng Area, in plan (E)	
Total Above-Grade Exterior V Forced Ventilation into Cond Roof Color <u>Dark</u> (Lig	itioned Space (H)		ft ² 1700 ft ² - 1 st floor 1700 ft ² - 2nd floor 850 ft ² - Above-grade Basement
STEP 3: WINDOWS, SKYLIGHTS, AND G	LASS DOORS (USE TABL	ES 3A THROUGH 3F OF MA	ANUAL J}

Orientation	Description	Area, ft ²	HTM	Area × HTM
North		200	9	1800
South	Double Pane, Low-e, tinted glass with blinds, and no overhang	200	13	2600
West		200	24	4800
East		200	24	4800
Skylight	North, 45° Inclination	50	80	4000
	Total (J)	850	Total (K)	18,000

Note: If windows are partially shaded by overhangs, use calculations in Worksheet B2

STEP 4: NON-GLASS DOORS	{USE TABLE 4 OF MANUAL J}
-------------------------	---------------------------

Description	Construction No.	Area, ft ²	HTM	Area × HTM
Solid Wood	IOD	22.5	13.2	297
Solid Wood	IOD	22.5	13.2	297
Solid Wood	IOD	22.5	13.2	297
(Total (L)	67.5	Total (M)	891

STEP 5: ABOVE GRADE EXTERIOR WALLS {USE TABLE 2 OF THIS REPORT OR TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
R-16 ICF Wall	14K	3332.5	0.4	1333
	Total (N)	3332.5	Total (P)	1333

Note: (N) <u>3332.5</u> must be equal to (G - J - L) $\frac{4250 - 67.5}{\text{for simplicity, skylights are treated as windows}}$

STEP 6: PARTITION WALLS BETWEEN CONDITIONED AND UNCONDITIONED SPACES {USE TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
		- ···· ··· ··· ··· ··· ····		
	Partition Wall Area	0	Total (Q)	0

STEP 7: CEILINGS BELOW EXTERIOR OR UNCONDITIONED SPACES {Use TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
R-30 under a Vented Attic with a Dark Roof	8F	2121	1.7	3606
	Ceiling Area	2121	Total (R)	3606

Since ceiling is vaulted, it follows the roof line (45° inclination). Assuming no dormers and a conventional gable roof, the roof area is $2 * (60 * (1/2 * 25 / \cos (45°)))$ or 2121 sq ft.

STEP 8: FLOORS ABOVE EXTERIOR OR UNCONDITIONED SPACES {Use TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
Basement Slab	21 - 23	1500	0	0
	Floor Area	1500	Total (S)	0

STEP 9: AIR INFILTRATION (SENSIBLE)

Total Floor Area of Conditioned Space ($\mathbf{T} = \mathbf{E} * No. Stories$)_____4500___ft²

Summer Air Changes per Hour (U) 0.35 AC/hr {0.35 AIR CHANGES RECOMMENDED}

Total <u>Above Grade</u> Volume of Conditioned Space (V = F * T) ______ $\frac{37,500}{\text{ft}^3}$ ft³

Air Infiltration (W = 0.0167 * U * V) 2/9 cfm

Summer Infiltration ($\mathbf{X} = 1.1 * \mathbf{D} * \mathbf{W}$) ______6028 ____ Btuh

Normally 45,000, but only half of
basement is above
grade, therefore = 2.5 * 10 * 1500

STEP 10: PEOPLE AND APPLIANCES

Building Occupants (Y) _____ (TYPICALLY TWICE THE NUMBER OF BEDROOMS)

Heat Load (Z = Y * 300 + 1200) 4200 Btuh

STEP 11: PARTIAL HEAT GAIN

Partial Heat Gain (aa = K + M + P + Q + R + S + X + Z) 34,058 Btuh

STEP 12: COOLING DUCTS IN UNCONDITIONED SPACES

Are Cooling Ducts located in Unconditioned Spaces (Yes or No)? _______

If **YES** then:

Estimate Percentage of Ducts in Unconditioned Spaces (bb) _____% (No Ducts in Attic)

Duct Gain Multiplier (cc) _____ {USE TABLE 7B OF MANUAL J}

Duct Gain (dd = bb / 100 * aa * cc) _____ Btuh

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STEP 13: TOTAL SENSIBLE HEAT GAIN

Total Sensible Heat Gain (ee = aa + dd) _____34,058 Btuh

STEP 14: SENSIBLE EQUIPMENT SIZING LOAD

STEP 15: LATENT EQUIPMENT SIZING LOAD

Latent Ventilation Load ($\mathbf{kk} = 0.68 * C * H$) _____2387 ____ Btuh

Latent Internal Loads (mm = 230 * Y) ____2300 Btuh

Latent Infiltration Load ($\mathbf{oo} = 0.68 * C * W$) <u>4021</u> Btuh

Latent Equipment Sizing Load (**pp = kk + mm + oo**) <u>8708</u> Btuh

STEP 16: SUMMARY

Sensible Cooling (ii) <u>39,515</u> Btuh Latent Cooling (pp) <u>8708</u> Btuh

Total Cooling Load (ii + pp) _____48,223 ____ Btuh

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3. SIZING AIR-CONDITIONING EQUIPMENT USING A SIMPLIFIED METHOD

Many air-conditioning systems in residences are sized using rules of thumb based on square feet of floor area. These methods are crude because they neglect building geometry and orientation; the insulating capabilities of the walls, windows, and roofs in the building envelope; and numerous other building features. Nevertheless, cooling factors for use with such rules of thumb are provided in Table 5 in the row labeled "recommended." These values, determined by Wilcox⁽³⁾, represent the percentage of peak cooling load for a prototypical house with ICF walls and R16 insulation (U-factor of 0.55) compared to the same house with R13 frame walls. Values are dependent on the design temperature difference and daily temperature range previously defined in Section 2.

For each design temperature difference and daily temperature range, Table 5 also lists the results of Wilcox's analysis⁽³⁾ including average, maximum, minimum, standard deviation, and number of locations analyzed for each column. The recommended value is the lesser of (1) the maximum or (2) the average plus two standard deviations. Alternatively, results for each city analyzed are presented in Appendix A of Ref. 3 under "cooling size multiplier." Values are based on a 1540 sq ft single story ranch with specific features⁽³⁾ and may not be applicable to other houses.

Design Temperature Difference, °F		\$			9		-	15	8	20	~	25	30
Daily Temperature Range		Z	т		ž	Ŧ	¥	т	¥	I	Z	Ŧ	Ŧ
Recommended	63%	87%	77%	%66	96%	83%	97%	8 0%	92%	88%	%06	88%	80%
Average	74%	78%	75%	93%	88%	79%	91%	84%	%06	84%	%06	87%	%06
Maximum	93%	87%	77%	%66	96%	85%	98%	%06	92%	88%	%06	88%	%06
Minimum	47%	27%	71%	85%	76%	74%	84%	29%	88%	80%	89%	85%	%06
Standard Deviation	20%	14%	3%	3%	4%	2%	3%	3%	1%	3%	%0	2%	I
Number of Locations Analyzed	9	19	e	15	65	52	49	20	12	S	2	2	-

Table 5 - Crude Cooling Size Multipliers for ICF Walls

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4. GUIDELINES FOR COOLING DESIGN

When selecting air-conditioning equipment (other than heat pumps) oversizing should be kept to a minimum⁽²⁾. Oversizing causes the equipment to cycle on infrequently, which can lead to high indoor relative humidities. This potentially leads to comfort problems, condensation, and the possibility of mold and mildew.

Adequate exhaust ventilation to the outdoors should be provided in the kitchens and bathrooms to remove excess moisture generated in the home. In relatively tight construction such as ICF homes, bathroom fans controlled by relative humidity sensors have been found to be beneficial.

Air-conditioning ducts should be located within the conditioned space wherever feasible to reduce duct losses.

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5. SIZING HEATING EQUIPMENT USING MANUAL J

Manual J sections I, II, III, and VII are used to size heating equipment of residences. "Section I - Heat Loss of a Structure" outlines basic assumptions for designing airconditioning equipment. "Section II - Heat Loss Calculations" provides step-by-step procedures for design. "Section III - Example Problem: Heat Loss Calculations" is a detailed example. "Section VII - Basic Principles" describes the assumptions embedded in Manual J calculation procedures.

HEAT TRANSFER MULTIPLIERS (HTMS) FOR ICF WALLS

Manual J also uses Heat Transfer Multipliers (HTMs) to calculate heating loads. The HTM for a wall is the amount of heat that flows through one square foot of wall at a given temperature difference. For heating, the HTM is equal to the component thermal transmittance (U-factor) times the winter temperature difference (WTD).

 $HTM (cooling) = WTD \times U$ (Eq. 2)

where:

- HTM = Heat transfer multiplier: heat flow through one sq ft of a wall at a given temperature difference, $Btu/hr \cdot ft^2$
- WTD = Winter temperature difference, $^{\circ}F$
- U = Thermal transmittance of component, $Btu/hr \cdot ft^{2} \circ F$

The HTM is dependent on climate and, in particular, the winter design temperature difference. This climate data is listed for the United States and Canadian locations in Table 1 of Manual J. The "Winter- $97\frac{1}{2}\%$ design db" is the winter design temperature that is exceeded $97-\frac{1}{2}\%$ of winter hours. The design temperature difference is this winter design temperature less the indoor thermostat set point for winter. For example, for Chicago, the design temperature difference is:

 70° F (winter set point) - (-4°) F (design temp.) = 74° F.

The HTM for an ICF wall is the winter temperature difference times the U-factor. Typical HTM values for ICF walls are presented in Table 6. These values are consistent with values in Table 2 of Manual J. Values are for flat panel systems with no metal ties. For systems with irregular shaped insulation or metal form ties connecting the interior and exterior insulation layers, use U-factors determined in accordance with Appendix A to calculate the HTM. All Manual J cooling HTMs include the effects of thermal mass a to calculate the HTM. Manual J heating HTMs do not include the effects of thermal mass and solar radiation.

No. 14 - Insulated Concrete Form (ICF) Walls								Winte	Winter Temperature Difference	rature Dit	fference						
Finished - Above Grade	20	25	30	35	40	45	20	55	60	65	70	75	8	85	06	95	∍
									HTM (Btuh per sq. ft.)	h per sq.	ft.)						
I. ICF Wall with R-12 Insulation	1.5	1.8	2.2	2.6	3.0	3.3	3.7	4.1	4.4	4.8	5.2	5.5	5.9	6.3	6.6	0.7	0.074
J. ICF Wall with R-15 Insulation	1.2	1.5	1.8	2.1	2.4	2.7	3.0	3.3	3.6	3.9	4.2	4.5	4.8	5.1	5.4	5.7	0.060
K. ICF Wall with R-16 Insulation	1:1	1.4	1.7	2.0	2.3	2.6	2.8	3.1	3.4	3.7	4.0	4.3	4.6	4.8	5.1	5.4	0.057
L. ICF Wall with R-17 Insulation	1:1	1.3	1.6	1.9	2.2	2.4	2.7	3.0	3.2	3.5	3.8	4.0	4.3	4.6	4.9	5.1	0.054
M. ICF Wall with R-20 Insulation	0.9	1.2	1.4	1.6	1.9	2.1	2.3	2.6	2.8	3.0	3.2	3.5	3.7	3.9	4.2	4.4	0.046
N. ICF Wall with R-22 Insulation	0.8	1.1	1.3	1.5	1.7	1.9	2.1	2.3	2.5	2.8	3.0	3.2	3.4	3.6	3.8	4.0	0.042
															-		

Table 6 - Heat Transfer Muttipliers (HTM's) for Heating for ICF Walls (an Addition to Table 2 of Manual J)

Note: Values include interior and exterior finishes and are for flat panel systems with no metal ties. For systems with irregular shapes or metal form ties connecting the interior and exterior insulation layers, use U-factors from Appendix A or product manufacturer to calculate the HTM (HTM = WTD x U-factor).

HEATING SYSTEM DESIGN

The purpose of heating equipment sizing is to ensure that the heating system is large enough to maintain comfort under design but not necessarily worst case weather conditions. Manual J and standard industry practice make no allowance for mass effects when sizing heating systems. Heating system loads are generally calculated assuming the indoor and outdoor temperature are constant at their design values and there are no solar or internal gains. Under these conditions there are no mass effects. For sizing purposes the calculated loads are often increased by a safety margin to account for morning warm-up where mass effects result in larger rather than smaller equipment size.

Procedures and an example for sizing heating equipment are in Chapters II and III of Manual J. The heating analysis is simpler than cooling, and is covered adequately in Manual J.

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6. ACKNOWLEDGEMENT

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7. **REFERENCES**

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APPENDIX A --- THERMAL PROPERTIES OF ICF WALLS

The energy savings of construction materials is generally marketed using thermal resistance (R-value), but Manual J uses thermal transmittance (U-factor) to determine HTDs.

DEFINITION OF THERMAL RESISTANCE (R-VALUE)

Thermal resistance (R-value) is defined as the reciprocal of the time rate of heat flow through a unit area induced by a unit temperature difference between two defined surfaces of material or construction under steady-state conditions. This is equal to the temperature difference divided by the steady-state heat flow through a unit area of a material or construction. For a homogeneous material, thermal resistance is equal to a material's thickness divided by thermal conductivity.

For a wall constructed of layers of material perpendicular to the heat flow, such as an ICF panel wall with a uniform cavity thickness and no metal ties, the total thermal resistance (R_T) of the wall is the sum of the resistances of the layers that make up the wall as shown in Fig. A1. This includes the insulation, concrete, inside finish such as gypsum wallboard, outside finish such as vinyl siding, and interior and exterior air films. An air film resistance is the thermal resistance between the material surface at the surface of the wall and the air.

DEFINITION OF THERMAL TRANSMITTANCE (U-FACTOR)

Thermal transmittance (U-factor) is defined as the heat transmission in unit time through unit area of a material or construction and the boundary air films, induced by a unit temperature difference between steady-state environments on each $side^{(6)}$. Thermal transmittance is the reciprocal of the total thermal resistance. Higher thermal resistance (R-value) and lower thermal transmittance (U-factor) provide more energy efficiency.

INSULATION R-VALUES

The thermal resistance of the insulation layers in ICF walls depends on their thickness, material, and density. Thermal conductivities and thermal resistances per inch of insulations used in ICF walls are provided in Table A1. Expanded polystyrene (EPS) is molded beads fused together. Extruded expanded polystyrene (XPS) has a smooth skin surface. Thermal conductivity (k) is defined as the time rate of steady-state heat flow through a unit area of a homogeneous material induced by a unit temperature gradient in a direction perpendicular to that unit area. This property is for a unit thickness of material.

XPS has a higher thermal resistance per inch than EPS, but is more expensive. Some distributors use EPS, some use XPS, and some offer both. Polyurethane foam is also used.

EXAMPLE CALCULATION OF RT AND U FOR ICF WALLS WITH UNIFORM INSULATION THICKNESSES

For a wall constructed of layers of material perpendicular to the heat flow, the total thermal resistance (R_T) of the wall is the sum of the resistances of the layers that make up the wall. This method is applicable to ICF walls with a uniform cavity thickness and no metal ties, such as flat panel, flat plank, and flat block walls. Thermal transmittance (U) is the inverse of the total thermal resistance (R_T).

-A1-

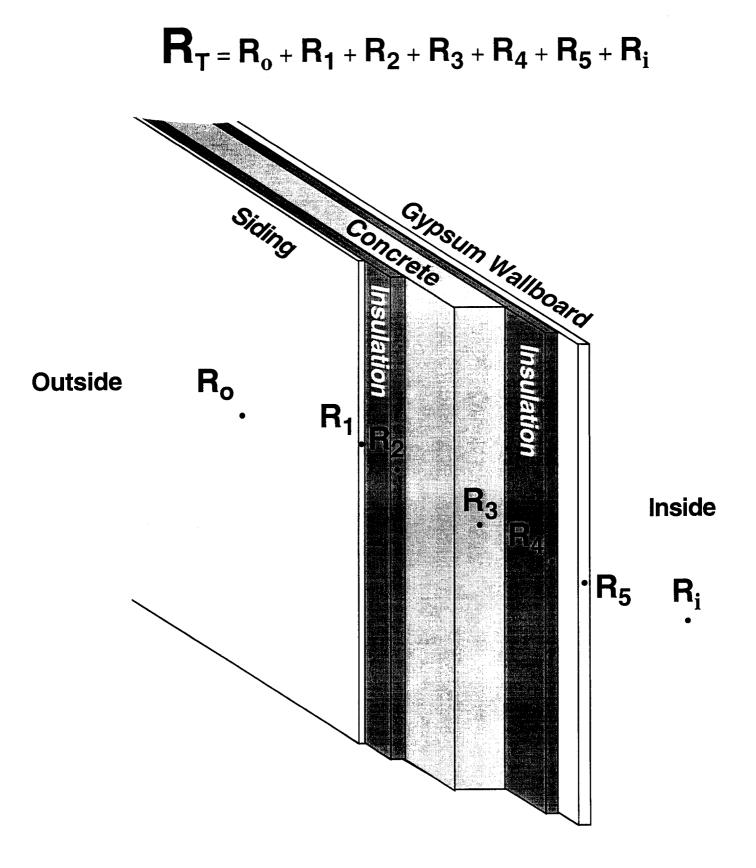


Fig. A1 Example of Total Thermal Resistance (R_T)

-A2-

Insulation	Density, lb/ft3	Thermal Conductivity k, <u>Btu·in</u> hr·ft ^{2.} °F	Thermal Resistance <i>R</i> Per Inch Thickness (1/k), <u>hr·ft^{2.}°F</u> Btu·in
Expanded polystyrene, molded beads (EPS)	1.00 1.25 1.50 1.75 2.00	0.26 0.25 0.24 0.24 0.23	3.85 4.00 4.17 4.17 4.35
Expanded polystyrene, extruded (smooth skin surface) (XPS)	1.8-3.5	0.20	5.00
Polyurethane foam	1.5-2.5	0.16-0.18	6.25-5.56

TABLE A1 - THERMAL PROPERTIES OF BOARD INSULATION⁽⁵⁾

Example No. A1:

Problem: Determine the total thermal resistance (R_T) of a flat plank ICF wall with 2 in. of expanded polystyrene insulation (EPS) on each side and a 6-in. concrete core. The inside surface is $\frac{1}{2}$ -in. gypsum wallboard and the outside surface is wood siding. The EPS has a 1 pcf density.

Solution: Using Table A1, the thermal conductivity of the 1 pcf EPS is 0.26 Btu·in./hr·ft²°F. The thermal conductivity of normal weight concrete is assumed to be 16 Btu·in./hr·ft²°F. The resistance of a material is the thickness divided by the thermal conductivity. Calculations are shown in Table A2. The total thermal resistance (R_T) is 17.7 hr·ft².°F/Btu and the thermal transmittance (U) is 0.057 Btu/hr·ft²°F.

RT AND U VALUES FOR NONUNIFORM INSULATION THICKNESSES

Detailed complex calculations are required for systems with nonuniform insulation thicknesses or systems with metal ties that penetrate the insulation layers. In these cases, the higher conducting concrete and steel cause thermal bridges that increase heat loss. Area weighting the U-factors of materials in the wall cross-sections (the parallel path method) underestimates the effects of these thermal bridges in most cases. To accurately determine the R-value or U-factor of the wall cross section, one of the following must be used:

- (1.) Two or three dimensional finite difference or finite element computer model
- (2.) Isothermal planes calculation method
- (3.) Zone calculation method
- (4.) Hot box test (ASTM C $236^{(7)}$ or C $976^{(8)}$) on a typical ICF wall section

TABLE A2 - EXAMPLE NO. A1, CALCULATION OF R_{T} AND U FOR ICF WALL WITH UNIFORM INSULATION THICKNESS

Component	R Thermal Resistance, hr·ft ^{2.} °F/Btu
1. Outside air film	0.17*
2. Wood siding	0.60
3. 2-in. expanded polystyrene (EPS) insulation, 1 pcf density (2/0.26)	7.69
4. 6-in. normal weight concrete (6/16)	0.38
5. 2-in. expanded polystyrene (EPS) insulation	7.69
6. 1/2-in. gypsum wallboard	0.45
7. Inside air film	0.68*
R _T (sum)	17.7
U** (1/R _T)	0.057

*Ref. 5, Chapter 24.

**Units for thermal transmittance are Btu/hr·ft^{2.}°F.

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The hot box test method is preferred since many of the ICF systems have curved shapes in multiple dimensions that make analysis complex and results subject to assumptions. The hot box test report should include wall dimensions and insulation properties such as type, density and thermal conductivity provided by the manufacturer. It is recommended the test be performed by a reputable laboratory familiar with hot box testing of mass walls.

The isothermal planes calculation method is generally applicable to complex insulation shapes. The zone calculation method is generally applicable to systems with metal ties. These methods are explained in Refs. 5, 9, and 10. It is recommended the calculations be performed by a qualified engineer familiar with energy analysis.

APPENDIX B — DESIGN WORKSHEETS

Buildi	ng Name:			Prepare	ed by:			
Buildin	ng City & St	ate:			Date:			
STEP 1	1 - DESIGN CO	ONDITIONS						
	Indoor Des	ign Condition:	°F %	(A) RH	(75°F REC (50 OR 55	COMMENDEL % RH RECO)} MMENDED}	
	Outdoor De	esign Condition:		'F dry bulb F wet bulb Grains Diffe Daily Range	erence at	RH (C) H)	(FROM TABL OF MANUAL	
	Allowable	Femperature Varia	tion	°F /3°F OR	4.5°F REC	COMMENDED	1	
	Design Ten	nperature Differen	ice ($\mathbf{D} = \mathbf{B} - \mathbf{A}$	A)°F	F (CAN RO	OUND UP 3°	F OR DOWN 1°F}	
STEP 2	2 - BUILDING E	DESCRIPTION						
	Building De	escription	····					
	Building Pe	rimeter	_ ft	Building	g Area, i	n plan (E)		_ ft ²
	Ceiling Hei	ght (F) ft						
	Total Above	e-Grade Exterior V	Window, Wa	ll and Door	r Area (G		ft ²	
	Forced Ven	tilation into Condi	itioned Space	e (H)	c	fm		
	Roof Color	(Ligl	nt or Dark)					
STEP 3	: WINDOWS, S	SKYLIGHTS, AND GI	LASS DOORS	{USE TABLE	ES 3A THR	OUGH 3F OF	MANUAL J}	
ſ	Orientation	Descript	ion	Area, ft ²	2	HTM	Area× HTM	
F								
-								
þ			······					
ŀ			· · · · · · · · · · · · · · · · · · ·					
L			Total (J)			Total (K)		

Note: If windows are partially shaded by overhangs, use calculations in Worksheet B2

STEP 4: NON-GLASS DOORS (USE TABLE 4 OF MANUAL J)

Description	Construction No.	Area, ft ²	HTM	Area× HTM
	Total (L)		Total (M)	

STEP 5: ABOVE GRADE EXTERIOR WALLS (USE TABLE 2 OF THIS REPORT OR TABLE 4 OF MANUAL J)

Description	Construction No.	Area, ft ²	HTM	Area × HTM
	Total (N)		Total (P)	

Note: (N) _____ must be equal to (G - J - L) _____.

STEP 6: PARTITION WALLS BETWEEN CONDITIONED AND UNCONDITIONED SPACES {USE TABLE 4 OF MANUAL J}

Description	Construction No.	Area, ft ²	HTM	Area × HTM
	Partition Wall Area		Total (Q)	

STEP 7: CEILINGS BELOW EXTERIOR OR UNCONDITIONED SPACES (USE TABLE 4 OF MANUAL J)

Description	Construction No.	Area, ft ²	HTM	Area × HTM
	Ceiling Area		Total (R)	

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STEP 8: FLOORS ABOVE EXTERIOR OR UNCONDITIONED SPACES {Use TABLE 4 OF MANUAL J} Description Construction No. Area, ft² HTM Area × HTM Floor Area Total (S) STEP 9: AIR INFILTRATION (SENSIBLE) Total Floor Area of Conditioned Space (T = E * No. Stories)_____ ft² Summer Air Changes per Hour (U)_____ AC/hr (0.35 AIR CHANGES RECOMMENDED) Total <u>Above Grade</u> Volume of Conditioned Space (V = F * T) ft³ Air Infiltration (W = 0.0167 * U * V) _____ cfm Summer Infiltration (X = 1.1 * D * W) Btuh STEP 10: PEOPLE AND APPLIANCES Building Occupants (Y) _____ (TYPICALLY TWICE THE NUMBER OF BEDROOMS) Heat Load (Z = Y * 300 + 1200) _____ Btuh STEP 11: PARTIAL HEAT GAIN Partial Heat Gain (aa = K + M + P + Q + R + S + X + Z) _____ Btuh STEP 12: COOLING DUCTS IN UNCONDITIONED SPACES Are Cooling Ducts located in Unconditioned Spaces (Yes or No)? If <u>YES</u> then: Estimate Percentage of Ducts in Unconditioned Spaces (bb) _____ % Duct Gain Multiplier (cc) _____ (USE TABLE 7B OF MANUAL J) Duct Gain (dd = bb / 100 * aa * cc) _____ Btuh

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STEP 13: TOTAL SENSIBLE HEAT GAIN

Total Sensible Heat Gain (ee = aa + dd) _____ Btuh

STEP 14: SENSIBLE EQUIPMENT SIZING LOAD

Sensible Ventilation Load (ff = 1.1 * H * D) _____ Btuh

Total Sensible Load for Structure (gg = ee + ff) _____ Btuh

Rating and Temperature Swing Multiplier (hh) _____ RSM {USE TABLE 6 OF MANUAL J}

Sensible Equipment Sizing Load (ii = gg * hh) _____ Btuh

STEP 15: LATENT EQUIPMENT SIZING LOAD

Latent Ventilation Load (kk = 0.68 * C * H) _____ Btuh

Latent Internal Loads (mm = 230 * Y) _____ Btuh

Latent Infiltration Load (oo = 0.68 * C * W) _____ Btuh

Latent Equipment Sizing Load (**pp = kk + mm + oo**) _____ Btuh

STEP 16: SUMMARY

Sensible Cooling (ii) _____ Btuh

Latent Cooling (**pp**) _____ Btuh

Total Cooling Load (ii + pp) _____ Btuh

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WORKSHEET B2 – Simplified Worksheet to Determine Heat Gain Through Partially Shaded Windows of a Residential Building using Manual J

Building Name:	Prepared by:
Building City & State:	Date:
STEP 1 - DESIGN CONDITIONS	
Indoor Design Condition:	°F (A) {75°F RECOMMENDED}
Outdoor Design Condition:	°F dry bulb (B) Daily Range (L, M, H)
Design Temperature Differer	nce $(\mathbf{C} = \mathbf{B} \cdot \mathbf{A})$ °F {CAN ROUND UP 3°F OR DOWN 1°F}
STEP 2 - SHADING MULTIPLIERS	
Degrees North Latitute of Bui	lding {USE TABLE 1 OF MANUAL J}
Shade Line Multipliers {USE]	FABLE 8 OF MANUAL J} :
East and West (D_1) _	
Southeast and Southy	west (D ₂)
South (D ₃)	_

STEP 3 - DESCRIPTIONS OF OVERHANGS AND PARTIALLY SHADED WINDOWS

Window Description	Window						
	No. 1	No. 2	No. 3	No. 4	No. 5		
Glass Type							
No. Panes							
Glass Coating							
Direction Faces							
Window width (E), in.							
Window Height (F), in.							
Heat Load of Window (if Shading is not Present) (G)							
Heat Load of Identical North Facing Window (H)							

Notes 1. It is recommended that values from Manual J - Table 3A are used.

2. Windows facing Northeast, North, and Northwest never receive direct sunlight and therefore are not shaded (no calculation is needed).

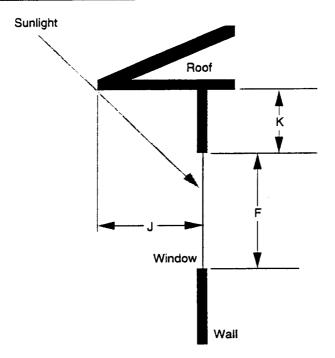
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WORKSHEET B2 (cont) – Simplified Worksheet to Determine Heat Gain Through Partially Shaded Windows of a Residential Building using Manual J

STEP 4 - DESCRIPTIONS OF OVERHANGS ABOVE PARTIALLY SHADED WINDOWS

Overhang Description	Window					
	No. 1	No. 2	No. 3	No. 4	No. 5	
Overhang Distance (J), in.						
Window to Overhang (K), in.						



STEP 5 - HEAT GAIN FROM PARTIALLY SHADED WINDOWS

	Window				
	No. 1	No. 2	No. 3	No. 4	No. 5
Shading Distance $(M = D * J)$					
Shaded Height $(\mathbf{P} = \mathbf{M} - \mathbf{K})$			· · · · · · · · · · · · · · · · · · ·		
Unshaded Height $(\mathbf{Q} = \mathbf{F} - \mathbf{P})$					
Shaded Area ($S = E * P / 144$)					
Unshaded Area (T = E * Q / 144)					
Total Heat Gain (S*H + G*T)					I

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